

METAL BUTTON DIAL INSTALLATION INSTRUCTION

This document provides the instructions to replace the Digitone Pushbutton Dial with a metal button electronic dual tone multi-frequency (DTMF) dial in Centurion Coin Telephone Sets. The telephone sets effected are:

QSD2400A, QSD2400A1, QSD2400B, QSD2400E,
QSD2400EA and QSD2401BA.

- 1) Remove hood and cover unit assemblies from telephone set.
- 2) Remove dial housing assembly from cover. Discard the plastic dial cover.
- 3) Loosen screws on side of dial. Do not remove screws from dial frame.
- 4) Disconnect dial leads from terminal board.
- 5) Pry dial bracket on one side of dial with a screwdriver, and free two bosses from the alignment holes on the bracket. Tilt dial slightly and lift from dial housing assembly.
- 6) Assemble metal button dial in dial housing assembly by performing steps 1 through 4 in reverse order. When assembling dial, press on dial to engage the two bosses in the alignment holes on the bracket. Ensure that the dial cover, provided with kit, is in place prior to replacing dial housing assembly.

TERMINAL BOARD	<u>QSD2400A</u>	<u>QSD2400A1</u>	<u>QSD2400B</u>	<u>QSD2400E</u>	<u>QSD2400EA</u>	<u>QSD2401BA</u>
1						
2						
3	R-G, Y	R-G, Y	R-G, Y	R-G, Y	R-G, Y	R-G, Y
4	R	R	R	R	R	R
5						
6						
7	O-R	O-R	O-R	O-R	O-R	O-R*
8	BL	BL	BL	BL	BL	BL
9	W	W	W	W	W	
10	O-BK	O-BK	O-BK	O-BK	O-BK	O-BK
11						
12						
13						
14						W
15						

* O-R lead shall be insulated and stored or terminated on a spare terminal.